

# SMR-1026 Series

Black, White, Tintable

## T-REX Protective Coatings

Bed liner & Multi-Purpose Textured Coating

### TECHNICAL DATA

#### DESCRIPTION:

**SpeedoLiner** is a 50 state compliant (2.6 lbs/gal VOC), 2 component urethane, super fast coating that is used to coat truck beds, frames, trunk interiors, floor pans, inside door skins and wheel wells. T-Rex SpeedoLiner also works on non treated wood, aged concrete and most properly prepared metals. **SpeedoLiner** may be made Anti-Slip by the addition of **SMR-1000-AS Anti-Slip Additive**. This coating can be applied with **SMR-1010 Universal Applicator Gun** or Rolled-On with **SMR-Roller-4** Roller. **SpeedoLiner Colors** are packaged in a quart container with 24oz. of material. Pour in 8 oz. of activator, shake and spray. **SpeedoLiner Tintable** is packaged in a quart container with 21oz. of material. Add 3oz. of tint or basecoat then pour in 8 oz. of activator, shake and spray.

#### PACKAGING:

Part Number	Description	Size	
SMR-1026B	SPEEDOLINER Black	24 oz	
SMR-1026W	SPEEDOLINER White	24 oz	
SMR-1026T	SPEEDOLINER Tintable	21 oz	
SMR-2226	UNIVERSAL ACTIVATOR	Qt.	
SMR-2226-8	UNIVERSAL ACTIVATOR	8 oz.	
SMR-1010	SPRAY APPLICATOR		
SMR-1000-AS	ANTI-SLIP ADDITIVE	12 oz.	
SMR-ROLLER-4	4" WHITE ROLLER		
SMR-HANDLE-4	4" ROLLER HANDLE		

#### PREPERATION

Surface should be cleaned of all grease, oil, dirt, rust, etc. before sanding. If necessary clean surface with an engine cleaner to remove heavy deposits of grease and oil. Thoroughly clean area with **SMR-830 Water Based Pre Clean**. Scuff area to be coated with Maroon Scuff Pad ensure proper adhesion. Reclean with **SMR-830 Water Based Pre Clean**. If applying **SpeedoLiner** over bare metal sand with 120-180 grit paper. If applying **SpeedoLiner** over rusted metal first apply **TRC-15 Rust-Bite Rust Preventive Coating**.

#### MIXING

##### SMR-1026T SpeedoLiner Tintable:

Shake well before mixing. Pour in 3oz. of tint/basecoat, (use Automotive Grade Urethane tint from your local Auto Body Supply store.), shake well until color is consistent. Pour in 8oz. SMR-2226 Universal Activator in one container of **SpeedoLiner**. Shake container vigorously for 1-2 minutes. If spraying **Attach SMR-1010 Applicator**. Activate and apply one can at a time. Apply within 20 minutes of mixing.

##### SMR-1026B, SMR-1026W Speedoliner Black/White:

Shake well before mixing. Pour in 8oz. SMR-2226 Universal Activator in one container of **SpeedoLiner**. Shake container vigorously for 1-2 minutes. If spraying **Attach SMR-1010 Applicator**. Activate and apply one can at a time. Apply within 20 minutes of mixing.

##### Optional: SMR-1000-AS Anti-Slip Additive.

- Use at 10% of mixed **Speedoliner**.
- Add 3 fluid ounces to un-activated quart bottle of **Speedoliner**, then add the Activator
- If using the tint-able **Speedoliner**, add your 3 ounces of color (tint) first, then add the 3 ounces of the **SMR-1000AS**, then add the Activator

## GUN SETUP

Air Pressure @ SMR-1010 Universal Applicator Gun 40 -70 psi. Adjust gun pressure to change texture.

## APPLICATION (Spray-On)

1. Mask the truck to prevent overspray from sticking to the painted surfaces.
2. Apply activated **SpeedoLiner** to the bed starting on the sidewalls in the front wall of the bed by the window. Do the sidewalls on half of the bed (to the wheelwells) then do front half of the floor. Once the front half of the bed is completed, do the back half of the same way. DO NOT DRY SPRAY! Do not apply in extreme temperatures. Apply at (60°–80°F).
3. Apply **SpeedoLiner** all at once, not in separate coats.
4. Adjusting the air pressure (60-80 PSI) and spray distance will change the texture.
5. Apply a uniform wet coat of **SpeedoLiner** using a sweeping motion.
6. After a 5 minute flash, apply a very light 2nd coat, sprayed at 80 PSI, using a fast sweeping motion.
7. Repairs or touch ups can be done after 24 hours at 70°F. Simply scuff, clean and spray on more **SpeedoLiner**.

## APPLICATION (Roll-On)

1. Mask around area to be coated to prevent coating from sticking to the painted surfaces.
2. If doing a truck bed apply activated **SpeedoLiner** to the bed starting by brush all corners and edges that can't be reached with roller before applying first coat. Start on the sidewalls and the front wall of the bed by the window. Do the sidewalls on half of the bed (to the wheel wells) then do front half of the floor. Once the front half of the bed is completed, do the back half of the same way. Do not apply in extreme temperatures. Apply at (60°–80°F).
3. Allow first coat to dry approximately 1-2 hours before applying second coat.
4. For more texture allow coating to cure for 10-15 minutes and lightly roll over coating.
5. Repairs or touch ups can be done after 24 hours at 70°F. Simply scuff, clean and roll on more **SpeedoLiner**.

**Delivery:** Air Dry 1-2 hours @ 72°F(22.2°C)  
**Service Time:** Light duty (air dry) 24 hours @ 72°F(22.2°C)  
Heavy Duty 72 hours @ 72°F(22.2°C)  
**Coverage:** 15-30 square feet per sprayable/rollable quart.

## VOC INFORMATION

Coating Category: Truck Bed Liner Coating

	Regulatory VOC		Regulatory VOC		Actual VOC		Actual VOC		Volatile Wt.	Water Wt.	Exempt	Density
	lbs/ gal	g/l	lbs/ gal	g/l	lbs/ gal	g/l	%	%			Compounds	g/l
SMR-1026B	2.64	316	2.04	244	39.9	0	18.5	1140				
SMR-1026W	2.65	317	2.01	241	39	0	18.7	1191				
SMR-1026T	1.93	232	1.3	155	39.9	0	26.5	1155				
SMR-2226	2.07	248	1.05	126	60	0	47	971				
<b>3:1 Mix</b>												
SMR-1026B w/ SMR-2226	2.54	304	1.79	215	44.4	0	24.8	1098				
SMR-1026W w/ SMR-2226	2.54	305	1.77	212	43.5	0	24.8	1136				
SMR-1026T w/ SMR-2226	1.96	235	1.24	148	44.3	0	31	1111				

## Health and Safety:

See Safety Data Sheet and labels for additional safety information and handling instructions.

- \* The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDS's of all components, since the mixture will have the hazards of all its parts.
- \* Improper handling and use, for example, poor spray technique, inadequate engineering controls and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- \* Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- \* Provide adequate ventilation for health and fire hazard control.
- \* Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- \* Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- \* Always observe all applicable precautions and follow good safety and hygiene practices.
- \* Safety Data Sheets are available at [www.speedokote.com](http://www.speedokote.com).