

SMR-260B SMR-260G SMR-260W (2.1 voc)

Black Grey White

T-Rex DTM Epoxy Primer/Sealer

TECHNICAL DATA

DESCRIPTION:

SMR-260 Series DTM Epoxy Primer/Sealer is a two-component, 100% epoxy primer with good film build and exceptional anti-corrosion properties for DTM applications. It has excellent adhesion to properly sanded and cleaned bare metals, including aluminum. As a sealer SMR-260 Series levels to an almost texture-free surface with excellent gloss holdout. It can be sanded, when needed, and the three colors can be intermixed to achieve various shades of gray. SMR-260 Series is V.O.C. compliant in North America and available in quarts and gallons.

PACKAGING:

Part Number	Description	Temp.	Size	Qty. Case
SMR-260B	T-Rex Epoxy DTM Primer/Sealer Black	N/A	Gallon	4
SMR-260G	T-Rex Epoxy DTM Primer/Sealer Grey	N/A	Gallon	4
SMR-260W	T-Rex Epoxy DTM Primer/Sealer White	N/A	Gallon	4
SMR-260B-Q	T-Rex Epoxy DTM Primer/Sealer Black	N/A	Quart	12
SMR-260G-Q	T-Rex Epoxy DTM Primer/Sealer Grey	N/A	Quart	12
SMR-260W-Q	T-Rex Epoxy DTM Primer/Sealer White	N/A	Quart	12
SMR-261	T-Rex Epoxy DTM Primer Sealer Catalyst	N/A	Quart	12
SMR-261-8	T-Rex Epoxy DTM Primer Sealer Catalyst	N/A	8 oz.	12

SUITABLE SUBSTRATES:

Cold Rolled Steel*

Stainless Steel*

Factory E-coats

Aluminum*

OEM Surfaces

Fiberglass

Body Filler/Putty

Galvanized/Galvaneal*

**Properly sanded and cleaned*

MIX RATIO:

SMR-260 Series is activated with SMR-261 at a 4:1 ratio.

4 Parts	T-Rex Epoxy DTM Primer/Sealer
1 Part	T-Rex Epoxy DTM Primer/Sealer
Optional	10-20% Zero VOC Reducer

NOTE: Make sure product is at room temperature (72°F) before mixing.

NOTE: Adding standard grade urethane reducers will increase VOCs

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APPLICATION

Apply 1 to 2 wet coats of SMR-260 Series, allowing 10-15 minutes flash time between coats.

SURFACE PREPARATION

Wash area with soap and water, then thoroughly clean with wax and grease remover. Sand surface with 180 – 220 grit sandpaper. Re-clean area with wax and grease remover.

NOTE: Aluminum should be prepared by scuffing with a red scuff pad.

DRY TIMES

Air Dry	
Flash Between Coats	5 - 10 minutes
Dry Time	30-60 minutes before topcoat
Note:	Scuff and Recoat if let to sit more than 24 hours

SANDING

Dry to Sand	24 hours
	Sand: 180-220 grit
	Finish Sand: 400-600 grit
NOTE:	Allow SMR-260 Series to dry 24 hours before sanding and applying a polyester primer

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.